Application No.: 09/981,388 Attorney Docket: JAMES-014B

Amendments to the Claims:



- 1. (Currently Amended) A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side surface which is metalized and applied to said paper backing, wherein at least one a second side surface which of said polyester film is corona treated.
- 2. (Original) The method of claim 1 wherein the polyester film is a bi-axially oriented metallised polyester film.
- 3. (Original) The method of claim 1 wherein the liner is preheated prior to its application to the paper sheet.
- 4. (Original) The method of claim 1 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.
- 5. (Original) The method of claim 1 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.
- 6. (Currently Amended) A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side surface which is metalized and applied to said paper backing, wherein at least one a second side surface which of said polyester film is chemically treated.
- 7. (Original) The method of claim 6 wherein the polyester film is a bi-axially oriented metallised polyester film.
- 8. (Original) The method of claim 6 wherein the liner is preheated prior to its application to the paper sheet.
- 9. (Original) The method of claim 6 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.
- 10. (Original) The method of claim 6 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.